



Ply-Guard TC

Ply-Guard TC is a two component, high solids aliphatic polyurethane. This product offers a remarkable combination of performance properties not found in other polymer coatings. Ply-Guard TC produces protective films which are hard, flexible and very impact resistant. These coatings feature high abrasion and scratch resistance, exterior durability, easy soil release, and excellent resistance to a broad range of chemicals. For exterior applications, a UV stabilizer package is incorporated to insure long term chalk resistance and gloss retention. A special accelerator is available when rapid project turnaround is required.

Ply-Guard TC has been designed as a high performance top coat in various protective coating and seamless flooring applications. It provides maximum cleanability and stain resistance when used as a finish coat in color chip flooring or epoxy-quartz flooring. This coating is ideally suited for clean-room floors, automotive repair facilities, aircraft hangars, and other high-wear areas requiring resistance to fuels and chemicals. When used as a finish coat in wall coating systems, anti-graffiti properties are greatly enhanced.

Chemical Composition: Saturated polyester crosslinked with aliphatic polyisocyanate.

Colors & Limitations

- Do Not Use on Unprimed Substrate
- Must be applied at recommended 6-8 WFT

Technical Bulletin

Technical Data:

| | |
|--|---------|
| Mix Ratio, by Volume: | 2:1 |
| Solids Content, by Weight, %: | 62.5 |
| Solids Content, by Volume, %: | 57.5 |
| VOC, Pigmented, gr./lt.: | 395 |
| Viscosity, cps, 77°F, average: | 500 |
| Recommended Coverage Rate (ft ² /gal.): | 255-270 |
| Pot Life, 77°F, 1 Quart Mass, Minutes: | 60-90 |

Pot life is reduced by increasing the temperature and/or mass

Dry Times, 77°F

| | |
|-----------------------|-------|
| Dry To Touch, Hours: | 4-6 |
| Recoat, Hours: | 12-24 |
| Light Traffic, Hours: | 24 |
| Full Cure, Days: | 7 |

Higher temperatures will shorten cure time and lower temperatures will lengthen cure time.

Properties Performance

| | |
|---|------------|
| Gloss, 60°: | 90-95 |
| Hardness, Sward; | 30 |
| Taber Abrasion (ASTM D4060) | |
| 1000 gm. Load 1000 Cycles, CS-17 Wheel: | 34 mg loss |

Flexibility (ASTM D222): Passes 1/8 inch

Impact Resistance (ASTM D2794): Passes 160 inch-pound direct and reverse

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| Chemical & Stain Resistance (ASTM D1308 24 Hour Immersion) | |
|---|----------------|
| Urine | No Effect |
| Blood | No Effect |
| Whiskey | No Effect |
| Black Ink | No Effect |
| Brake Fluid | No Effect |
| Gasoline | No Effect |
| Skydrol B-4 | No Effect |
| Hydraulic Fluid #83282 | No Effect |
| Mineral Spirits | No Effect |
| Xylene | No Effect |
| MEK | Film Softened |
| 50% Sodium Hydroxide | No Effect |
| 25% Hydrochloric Acid | No Effect |
| 25% Sulphuric Acid | No Effect |
| 25% Acetic Acid | No Effect |
| 25% Nitric Acid | Film Blistered |

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